# product

Information on oil, gas and dual fuel burners



## Advanced technology starts from tradition The new monarch® burner



The Monarch® Trademark has represented performance and quality in burner industry for over 50 years

For over five decades, Weishaupt monarch® series burners have been used on various heating and industrial process applications. Over this period of time, they have built an excellent reputation for Weishaupt.

With the new monarch® burner series this success story has been continued. The most modern technology, combined with a compact design allows this high performance burner to be universally utilized in various applications.

## Digital.

The digital combustion management system results in an economical and safe burner operation. The operation is simple.

## Compact.

The streamlined shape of the burner casing and the specially designed air ducting make it possible to achieve high capacity with compact size.

## Quiet.

Thanks to the newly designed blower unit, the new Monarch burners operate with lower sound levels.



### Digital

#### Digital combustion management means optimum combustion values, always repeatable operating points and simple handling.

Weishaupt WM 10 series oil, gas and dual fuel burners are equipped with electronic fuel air ratio controller and digital combustion manager as standard. Modern heating applications require precise and always repeatable correct mixture of fuel and air. Only this way, optimum combustion values can be guaranteed for a long period of time.

#### Simple operation

The programming of burner function is performed via the Display and Control unit. The unit is connected to the combustion manager via a BUS system.

#### Flexible communication possibilities

The integrated interface makes it possible to receive and send all required information and control commands from and to the BMS system. If required, a modem can be installed so that remote monitoring and remote diagnostic function can be activated.

### BUS communication with remote control system or with BMS system

If data has to be exchanged between burners and other heating systems with PLC devices, the information can be accessible via various communication protocol.

Gateways for communication protocols such Profibus, BacNet and LON are available.

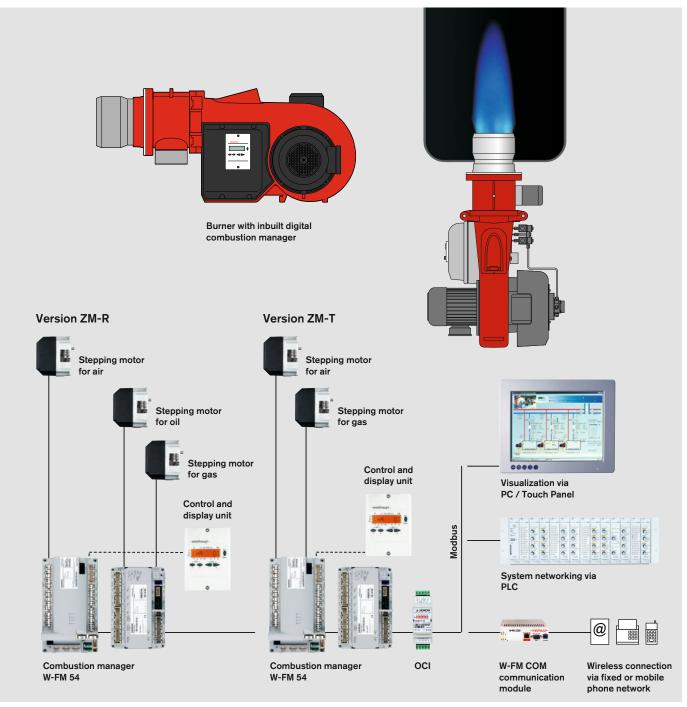
#### Headstart with new technology

Digital combustion management makes burner operation simple and reliable. The most important benefits are:

- No additional burner controls are required since this function is already governed by the combustion manager.
   Fuses and eventually mains disconnect switch are the only additional items required.
- Less installation work means less errors: the burners are tested as a complete unit at the factory.
- Commissioning and service work take less time. The initial presetting of the burner is carried out at the factory. On site, only the site specific operating points have to be adjusted.

System overview Digital Combustion Management	W-FM50	W-FM54	W-FM 100	W-FM 200
Combustion manager for intermittent operation	•	•	•	•
Combustion manager for continuous operation	<b>●</b> <sup>2)</sup>	-	•	•
Flame sensor for intermittent operation	ION/QRA2/QRB	QRA2	ION/QRI/QRB	ION/QRI/QRB
Flame sensor for continuous operation	ION	-	ION/QRI/QRA73	ION/QRI/QRA73
Number of actuator (max.)	2 pcs	3 pcs	4 pcs	6 pcs
Actuator with stepping motor	•	•	•	•
Compatible with Variable Speed Drive operation	•	•	-	•
O <sub>2</sub> -Trim (optional)		-	-	-•
Single fuel operation	•	-	•	•
Dual fuel operation	-	•	•	•
Valve proving system for gas valves	•	•	•	•
Integrated self tuning PID-Modulating controller for Temperature or Pressure	-	-	•	•
Removable ABE control unit (max. distance)	65 ft (20 m)	65 ft (20 m)	325 ft (100 m)	325 ft (100 m)
Fuel meter interface	● <sup>1)</sup>	● <sup>1)</sup>	-	•
Combustion efficiency display (w/ optional sensor)	-	-	-	•
MODbus interface	•	•	•	•
PC interface	•	•	•	•

<sup>1)</sup> Not in conjunction with VFD operation 2) Only for gas burner with flame rod/ionization electrode



Connection schematic with W-FM 54

### Compact and Quiet

The newly developed Weishaupt monarch® burner WM 10 is compact, efficient and quiet. It is the continuation of the 50 years success history of the legendary monarch® series.

#### Advanced blower fan technology

Even during the development phase of this new burner generation, future oriented blower fan technology has been utilized to achieve a compact, streamined design and low operating noise.

To achieve the goal, not only the air guide but also the air damper control has been completely redesigned.

The specially designed burner casing in conjunction with the new air guide and air damper technology result in a positive fan pressure and therefore more power from a compact design.

The air damper control is responsible for a linear characteristic even in the low firing rate and in conjunction with the standard air inlet sound absorber a quiet burner operation is made possible.

### Quick commissioning, easy maintenance

All WM 10 burners are shipped out with an adjustable mixing head. Individual adjustment is to be performed via commissioning program in the combustion manager.

Despite its compact design all components such as mixing head, air damper and combustion manager are easily accessible. Therefore maintenance and service work can be performed easily and quickly. The standard hinged flange allows an ideal service position for the

Matching to various combustion chamber geometries can be performed directly on the burner. The flame and the ignition process can be observed via the integrated viewing port.

#### Flexible control capability

WM 10 burners are available with the following control options:

Oil: 3-stage (T)
modulating (R)
Gas: Sliding two stage or
modulating (ZM)

This allows flexible control possibilities, which make the burner universally adaptable to various applications. Both versions result in a smooth, trouble free start and reliable operation.

## Various versions are available to meet different emission and operation requirements:

#### ZM version

Standard version for gas and dual fuel burners.

#### LN (LowNOx) version

Low NOx version of WM gas burners. The low NOx emission is achieved by increased recirculation of combustion gases.

Compliance to certain emission requirement is also dependant on combustion chamber geometry, volume loading and design of the combustion system.

#### ZMI version

Gas burner with higher turn down ratio for special industrial applications.

#### 3LN multiflam® version

Patented multiflam technology for oil, gas and dual fuel burners. Low NOx emission is achieved by special fuel distribution.

#### Suitable fuel

Natural Gas
Propane
Light Oil #2 according to ASTM D396

Different type of fuel requires written confirmation from Weishaupt.

#### **Applications**

Weishaupt WM 10 oil, gas and dual fuel burners are suitable to be used for the following:

- Installation on heat exchanger
- Warm water boiler
- Steam boiler and hot water boiler
- Intermittent and continuous operation
- Hot air generator

The combustion air must be free from any aggressive substances (Halogen, Chloride, Fluoride, etc) and contamination (dust, building materials, vapours, etc). For many cases an external air ducting to the burner is recommended as an option.

### Permissible environmental conditions:

- Operation temperature 14 to 104F (-10 to +40 °C) dual fuel 5 to 104F (-15 to +40 °C) gas
- Air humidity: max. 80 % relative humidity, no condensation
- For indoor operation only
- For installation in unheated rooms under some circumstances special solutions are required (contact Weishaupt)

Any discrepancy from the above described applications requires written confirmation from Weishaupt Corporation. The maintenance interval could be shortened according to conditions where the burners are installed.

#### **Approvals**

WM 10 series burners are in compliance with most European and North American applicable standards.

#### The most important advantages at a glance:

- Digital combustion manager for all firing rates
- Easy switching between gas and oil operation
- More compact design in comparison with burners in the same rating class

- Quiet operation due to air inlet equipped with sound absorbing material
- High performance blower due to specially designed blower geometry and air damper control system
- All WM 10 burners are equipped with adjustable flame tube
- Protection class IP 54 as standard
- Easy access to all components, such as: mixing head, air damper and combustion manager
- Computer aided function test of each individual burner in the factory
- Excellent price to performance ratio
- Worldwide service network

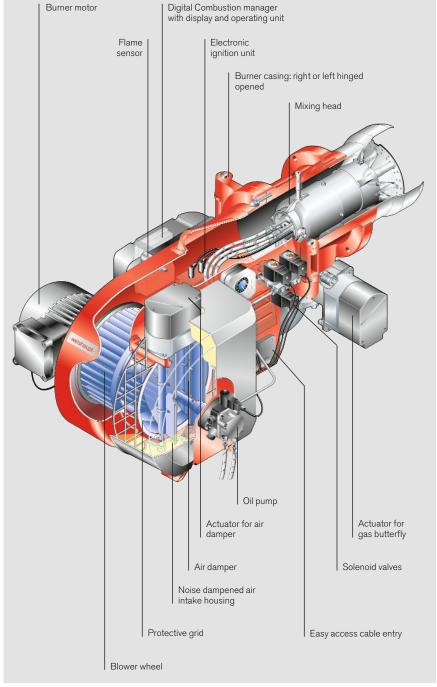
#### **Excellent Design**

To make quality visible has been our basic value since the company was established by Max Weishaupt

This value is translated in all aspects of the company: in its architecture, its product design and its end product.

Numerous design prizes confirm the success. The monarch® WM 10 burner for example has been awarded for its excellent product design with red dot award.





WM-GL10 Version ZM-T

## Overview of operating modes Burner's nomenclature

#### Operating modes with oil

#### Capacity regulation ZM-T

- Oil release during start by opening the solenoid valve 1 and safety solenoid valve
- Highfire is achieved by opening solenoid valves 2 and 3
- Firing rate is controlled by opening and closing solenoid valves 2 and 3

#### Capacity regulation ZM-R

- By opening the solenoid valve, oil amount required for ignition is released
- A digital stepping motor regulates the oil regulator up to full capacity
- Burner firing rate between low and highfire is controlled by opening and closing oil regulator
- Integrated or external modulating controller can be used as firing rate controller.

# 3-stage HF INT LF On Off

#### sliding stage



#### modulating



#### Operating modes with gas

### Capacity regulation ZM (sliding-stage or modulating)

- Burner capacity between low and highfire depending on heat requirement is controlled by stepping motor
- Anywhere between both operating points the burner can be operated.
   There are no sudden changes of fuel flow
- Option for combustion manager:
- W-FM 50 (single fuel application) with additional modulating controller
- W-FM 54 (dual fuel application) with additional modulating controller
- W-FM 100 (single/ dual fuel) with integrated modulating controller
- W-FM 200 (single/ dual fuel)
- Alternatively an external modulating controller can also be used for that purpose.

HF = Highfire

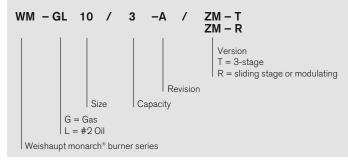
INT = Intermediary fire

LF = Lowfire IGN = Ignition

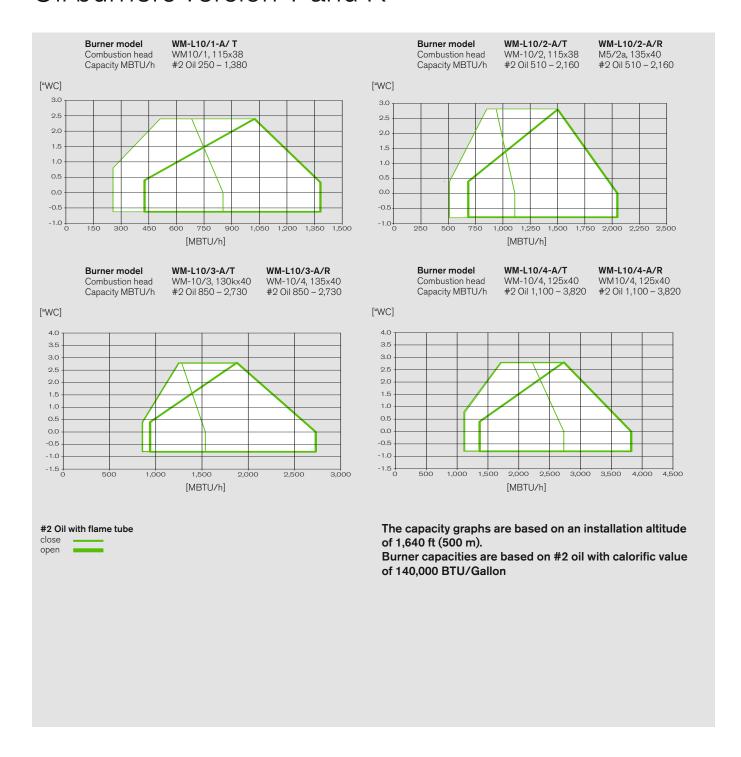
Fuel		Oil			as
Version	3-stage	sliding-stage	modulating	sliding-stage	modulating
ZM				•	•
ZM-T	•			•	•

#### Nomenclature

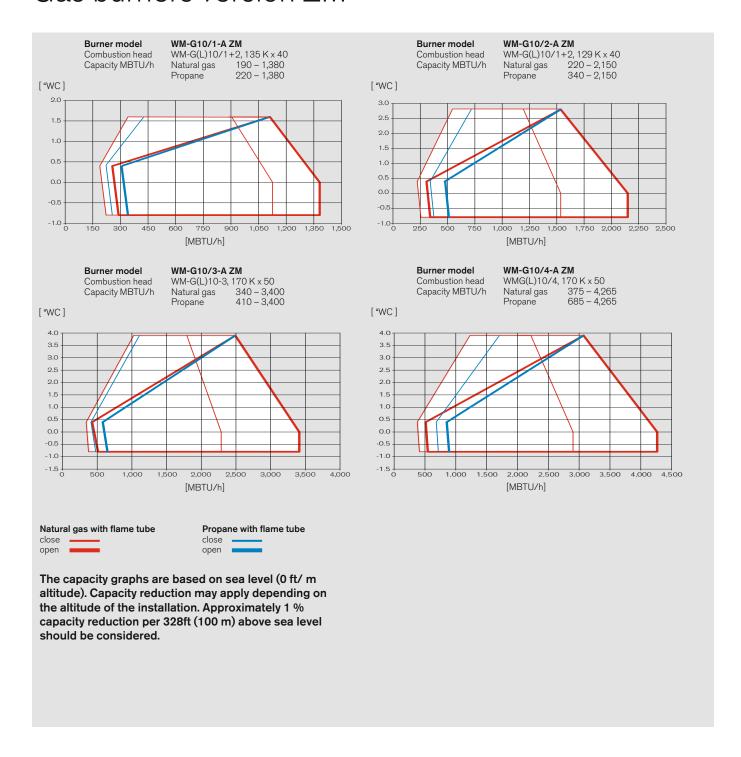
ZM-R



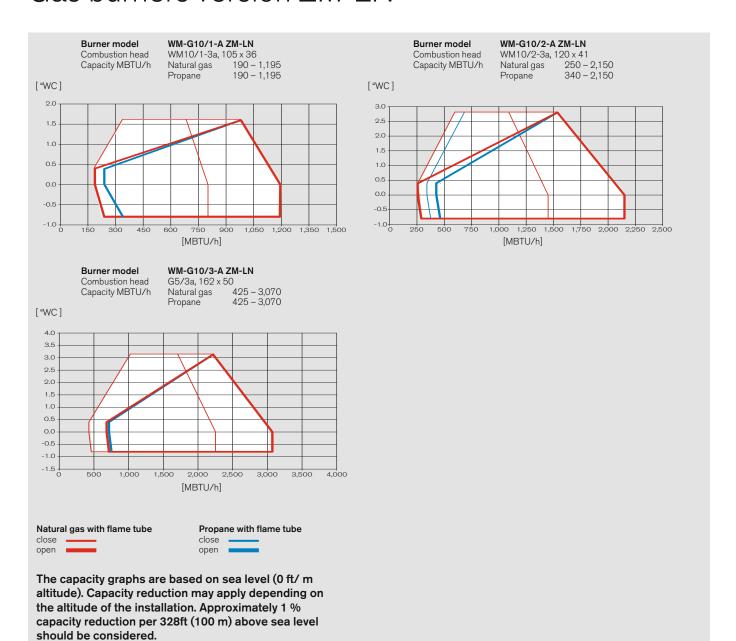
## Burner selection WM-L10 Oil burners version T and R



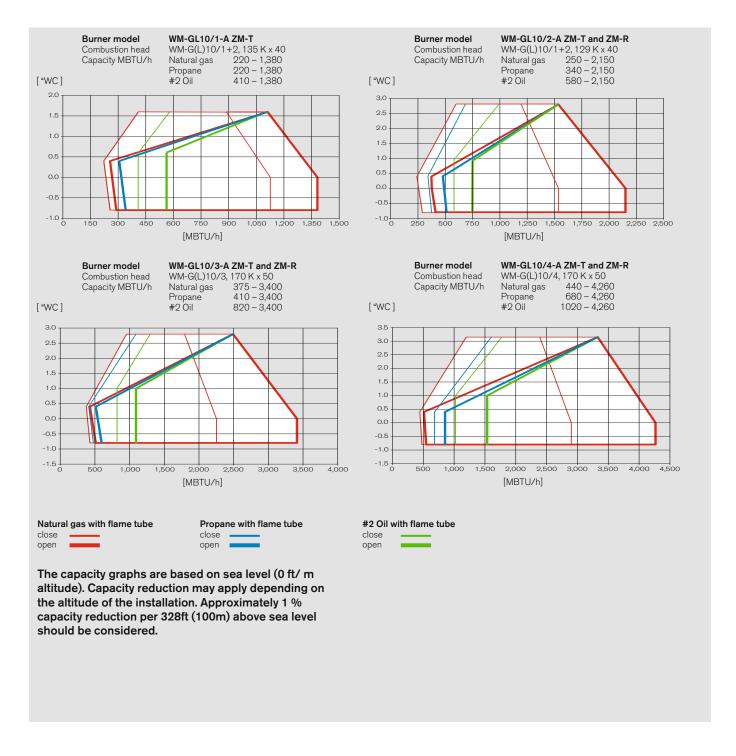
## Burner selection WM-G10 Gas burners version ZM



## Burner selection WM-G10 Gas burners version ZM-LN



## Burner selection WM-GL10 Dual fuel burners version ZM-T and ZM-R





## Standard scope of supply

Description	WM-L10-T	WM-L10-R	WM-G10 ZM/LN	WM-GL10 ZM-T	WM-GL10 ZM-R
Burner housing, hinge flange, housing cover, Weishaupt burner motor, air intake housing, fan wheel, combustion head, ignition unit, ignition cable, ignition electrode, combustion manager with operating unit, flame sensor, stepping motors, flange gasket, limit switch on hinge flange, fixing screws	•	•	•	•	•
Digital combustion manager W-FM 50 W-FM 54	•	•	•	-	-
W-FM 100	0	0	O [● ZMI]	0	0
Two gas safety shut off valves	_	-	•	•	•
Gas butterfly valve	-	-	•	•	•
Air pressure switch	0	0	•	•	•
Adjustabe flame tube	•	•	•	•	•
Stepping motor for electronic fuel-air ratio controller Steping motor for air damper Stepping motor for gas butterfly valve Stepping motor for oil regulator	• - -	• -	•	•	•
Oil pressure switch in return line	-	•	-	-	•
Burner mounted oil pump	•	•	-	•	•
Oil hoses	•	•	-	•	•
4 oil solenoid valves, oil regulator, nozzle head with premounted spill type nozzle	_	•	-	_	•
3 oil solenoid valve, three stage nozzle head with premounted oil nozzle 1 additional oil safety solenoid valve	• 0	-	-	•	-
Magnetic clutch	0	0	-	0	•
IP 54 protection	•	•	•	•	•

• Standard O Optional

## Order numbers

#### Oil burners version T

Burner model three stage	Order No.
WM-L10/1-A/T	211 110 10
WM-L10/2-A/ T	211 110 20
WM-L10/3-A/ T	211 110 30
WM-L10/4-A/ T	211 110 40

#### Oil burners version R

Burner model modulating	Order No.
-	-
WM-L10/2-A/ R	215 110 20
WM-L10/3-A/ R	215 110 30
WM-L10/4-A/R	215 110 40

#### Gas burners version ZM

Burner model	Version	Order No.
WM-G10/1	ZM	217 111 10
WM-G10/2	ZM	217 114 10
WM-G10/3	ZM	217 117 10
WM-G10/4	ZM	217 120 11

#### Gas burners version ZM-LN

Burner model	Version	Order No.
WM-G10/1	ZM-LN	217 112 10
WM-G10/2	ZM-LN	217 115 10
WM-G10/3	ZM-LN	217 118 10

#### **Version ZM-T**

Burner model	Version	Order No.
WM-GL10/1	ZM-T	218 111 10
WM-GL10/2	ZM-T	218 112 10
WM-GL10/3	ZM-T	218 113 10
WM-GL10/4	ZM-T	218 114 11

#### Version ZM-R

Burner model	Version	Order No.
WM-GL10/2	ZM-R	218 115 10
WM-GL10/3	ZM-R	218 116 10
WM-GL10/4	ZM-R	218 117 11

## Accessories Oil burners

Version T (3 stage)		WM-L 10/1-A	WM-L 10/2-A	WM-L 10/3-A	WM-L 10/4-A
Combustion head extension	by 4" (100 mm)	210 030 16	210 030 00	210 030 02	210 030 04
	by 8" (200 mm)	210 030 17	210 030 01	210 030 03	210 030 05
Oil hose 50" (1300 mm) in lieu of 39" (1000 mm)		210 003 00	210 003 00	210 003 00	210 003 00
Ducted air intake incl. pressure switch for air duct. (requires burner air pressure switch)		210 030 20	210 030 20	210 030 20	210 030 20
Burner air pressure switch		210 030 08	210 030 08	210 030 08	210 030 08
W-FM 100 (suitable for cont. operation) instead of W-FM 50 with built in modulating controller	fitted	210 030 32	210 030 32	210 030 32	210 030 32
	loose	210 030 87	210 030 87	210 030 87	210 030 87
W-FM 200 instead of W-FM 50 with built in modulating controller and VFD control with optional fuel metering		210 030 10	210 030 10	210 030 10	210 030 10
QRI flame sensor in lieu of QRB (for W-FM100/200)		210 030 24	210 030 24	210 030 24	210 030 24
KS20 modulating controller installed on burner (W-FM50)		250 033 15	250 033 15	250 033 15	250 033 15
Additional solenoid valve as safety isolation valve		210 030 06	210 030 06	210 030 06	210 030 06
Speed control with burner motor mounted VFD (W-FM 50/200 required)		210 030 11	210 030 11	210 030 11	210 030 11
Speed control with separate VFD (W-FM 200 required)		210 030 12	210 030 12	210 030 12	210 030 12
Special voltage (on request only)		on request	on request	on request	on request

Version R (sliding two stage or modulating)		WM-L 10/2-A	WM-L 10/3-A	WM-L 10/4-A
Combustion head extension	by 4" (100 mm)	250 030 25	250 030 27	250 030 29
	by 8" (200 mm)	250 030 26	250 030 28	250 030 30
Oil hose 50" (1300 mm) in lieu of 39" ( 1000 mm)		210 003 00	210 003 00	210 003 00
Ducted air intake incl. pressure switch for air duct. (requires burner air pressure switch)		210 030 20	210 030 20	210 030 20
Burner air pressure switch		210 030 08	210 030 08	210 030 08
W-FM 100 (suitable for cont. operation) inst. W-FM 50 with built in modulating controller	fitted	210 030 38	210 030 38	210 030 38
	loose	210 030 87	210 030 87	210 030 87
W-FM 200 instead of W-FM 50 with built in modulating controller and VFD control with optional fuel metering		210 030 39	210 030 39	210 030 39
QRI flame sensor in lieu of QRB (for W-FM100/200)		210 030 24	210 030 24	210 030 24
KS20 modulating controller installed on burner (W-FM50)		250 033 15	250 033 15	250 033 15
Speed control with burner motor mounted VFD (W-FM 50/200 required)		210 030 11	210 030 11	210 030 11
Speed control with separate VFD (W-FM 200 required)		210 030 12	210 030 12	210 030 12
Special voltages (on request only)		on request	on request	on request

## Accessories Gas burners

Accessories for version ZM		WM-G 10/1-A / ZM	WM-G 10/2-A / ZM	WM-G 10/3-A / ZM	WM-G 10/4-A / ZM
Combustion head extention	by 4" (100 mm)	250 030 00	250 030 03	250 030 06	250 030 09
	by 8" (200 mm)	250 030 01	250 030 04	250 030 07	250 030 10
	by 12" (300 mm)	250 030 02	250 030 05	250 030 08	250 030 11
Solenoid valve for air pressure switch test for continuous run fan or post purge		250 030 21	250 030 21	250 030 21	250 030 21
Ducted air intake incl. pressure switch for air	duct.	250 030 24	250 030 24	250 030 24	250 030 24
W-FM 100 (suitable for cont. operation) instead of W-FM 50	fitted	250 030 74	250 030 74	250 030 74	250 030 74
	loose	250 030 45	250 030 45	250 030 45	250 030 45
W-FM 200 instead of W-FM 50 with built in modulating controller and VFD control optional fuel metering	fitted	250 030 75	250 030 75	250 030 75	250 030 75
	loose	250 030 48	250 030 48	250 030 48	250 030 48
Speed control with burner motor mounted VFD (W-FM 50/200 required)		210 030 11	210 030 11	210 030 11	210 030 11
Speed control with separate VFD (W-FM 200 required)		210 030 12	210 030 12	210 030 12	210 030 12
KS20 modulating controller mounted on burn	ner (W-FM 50)	250 033 15	250 033 15	250 033 15	250 033 15
Gas butterfly valve mounted offset for vertical burner version		250 032 96	250 032 96	250 032 96	250 032 96
Special voltages (on request only)		on request	on request	on request	on request

Accessories for version ZM-LN		WM-G 10/1-A / ZM-LN	WM-G 10/2-A / ZM-LN	WM-G 10/3-A / ZM-LN
Combustion head extension	by 4" (100 mm)	250 030 12	250 030 15	250 030 18
	by 8" (200 mm)	250 030 13	250 030 16	250 030 19
	by 12" (300 mm)	250 030 14	250 030 17	250 030 20
Solenoid valve for air pressure switch test for continuous run fan or post purge		250 030 21	250 030 21	250 030 21
Ducted air intake incl. pressure switch for air	duct.	250 030 24	250 030 24	250 030 24
W-FM 100 (suitable for cont. operation) instead of W-FM 50	fitted	250 030 74	250 030 74	250 030 74
	loose	250 030 45	250 030 45	250 030 45
W-FM 200 instead of W-FM 50 with built in modulating controller and VFD control with optional fuel metering	fitted	250 030 75	250 030 75	250 030 75
	loose	250 030 48	250 030 48	250 030 48
Speed control with burner motor mounted VFD (W-FM 50/200 required)		210 030 11	210 030 11	210 030 11
Speed control with separate VFD (W-FM 200 required)		210 030 12	210 030 12	210 030 12
KS20 modulating controller mounted on burn	ner (W-FM 50)	250 033 15	250 033 15	250 033 15
Gas butterfly valve mounted offset for vertical burner version		250 032 96	250 032 96	250 032 96
Special voltages (on request only)		on request	on request	on request

## Accessories Dual fuel burners

Accessories for version ZM-T		WM-GL 10/1-A	WM-GL 10/2-A	WM-GL 10/3-A	WM-GL 10/4-A
Combustion head extension	by 4" (100 mm)	250 030 50	250 030 53	250 030 56	250 030 59
	by 8" (200 mm)	250 030 51	250 030 54	250 030 57	250 030 60
	by 12" (300 mm)	250 030 52	250 030 55	250 030 58	250 030 61
Solenoid valve for air press. switch test - cont. run fan or pos	st purge	250 030 21	250 030 21	250 030 21	250 030 21
2 stage instead of 3 stage (low impact star)		210 030 31	210 030 31	210 030 31	210 030 31
Electromagnetic clutch for oil pump		250 030 44	250 030 44	250 030 44	250 030 44
W-FM 100 (suitable for cont. operation) inst. W-FM 54 with built in modulating controller	fitted	250 031 78	250 031 78	250 031 78	250 031 78
	loose	250 031 93	250 031 93	250 031 93	250 031 93
W-FM 200 instead of W-FM 54 with built in modulating controller and VFD control with optional fuel metering	fitted	250 031 77	250 031 77	250 031 77	250 031 77
	loose	250 031 62	250 031 62	250 031 62	250 031 62
Ducted air intake incl. pressure switch for air duct.		210 030 20	210 030 20	210 030 20	210 030 20
Ducted air intake incl. pressure switch for air duct.					
(for burner with magnetic clutch)		250 032 94	250 032 94	250 032 94	250 032 94
Speed control with burner motor mounted VFD (W-FM 54/200 required)		210 030 11	210 030 11	210 030 11	210 030 11
Speed control with separate VFD (W-FM 200 required)		210 030 12	210 030 12	210 030 12	210 030 12
Oil hoses 50" (1300) mm instead of 40" (1000 mm)		210 003 00	210 003 00	210 003 00	210 003 00
Gas butterfly valve mounted offset for vertical burner version		250 032 96	250 032 96	250 032 96	250 032 96
Special voltages (on request only)		on request	on request	on request	on request
Accessories for version ZM-R			WM-GL 10/2-A	WM-GL 10/3-A	WM-GL 10/4-A
Combustion head extension	by 4" (100 mm)		250 030 62	250 030 65	250 030 68
	by 8" (200 mm)		250 030 63	250 030 66	250 030 69
	by 12" (300 mm)		250 030 64	250 030 67	250 030 70
Solenoid valve for air press. switch test - cont. run fan or pos	st purge		250 030 21	250 030 21	250 030 21
W-FM 100 (suitable for cont. operation) inst. W-FM 54 with built in modulating controller	fitted		250 031 76	250 031 76	250 031 76
	loose		250 031 82	250 031 82	250 031 82
W-FM 200 instead of W-FM 54 with built in modulating controller and VFD control with optional fuel metering	fitted		250 031 77	250 031 77	250 031 77
	loose		250 031 63	250 031 63	250 031 63
Speed control with burner motor mounted VFD (W-FM 54/200 required)			210 030 11	210 030 11	210 030 11
Speed control with separate VFD (W-FM 54/200 required)			210 030 12	210 030 12	210 030 12
Ducted air intake incl. pressure switch for air duct.			250 032 94	250 032 94	250 032 94
Gas butterfly valve mounted offset for vertical burner version			250 032 96	250 032 96	250 032 96
Special voltages (on request only)			on request	on request	on request

### Technical Data

Technical data						
Oil burners version T /		WM-L10/1-A / T	WM-L 10/2-A / T WM-L 10/2-A / R	WM-L 10/3-A / T WM-L 10/3-A / R	WM-L 10/4-A / T WM-L 10/4-A / R	
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K0	WM-D90/90-2/1K5	WM-D90/90-2/1K5	
Rated power	HP(kW)	1.34 (1.0)	1.34 (1.0)	2.14 (1.6)	2.14 (1.6)	
Current	А	2.0 (@ 460 V)	2.0 (@ 460 V)	3.1 (@ 460 V)	3.1 (@ 460 V)	
Motor fusing (direct online)	A minimal	16 A slow (external)	16 A slow (external)	16 A slow (external)	16 A slow (external)	
Speed (60 Hz)	rpm	3,500	3,500	3,500	3,500	
Combustion manager	Model	W-FM 50	W-FM 50	W-FM 50	W-FM 50	
Flame monitoring	Model	QRB	QRB	QRB	QRB	
Stepping motor air/gas	Model	SQM 33	SQM 33	SQM 33	SQM 33	
Burner mounted oil pump	Model GPH (I/h)	AL 75C 34 (130)	AL 75C 40 (157)	AL 95C 46 (181)	AL 95C 46 (181)	
	Model GPH (I/h)	-	AJV4 62 (242)	AJV6 90 (350)	AJV6 90 (350)	
Oil hoses	DN/length	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	
Weight	lbs (kg) -T lbs (kg) -R	арргох. 112 (51)	approx. 112 (51) approx. 130 (59)	approx. 120 (54) approx. 137 (62)	approx. 120 (54) approx. 137 (62)	

#### Voltages and frequencies:

As standard, the burners are suitable for three phase alternating current with voltages available between 208 - 600V, 60Hz. Different voltages and frequency available on request.

#### Standard burner motor:

Isolation class F, IP 54 protection

## Technical Data

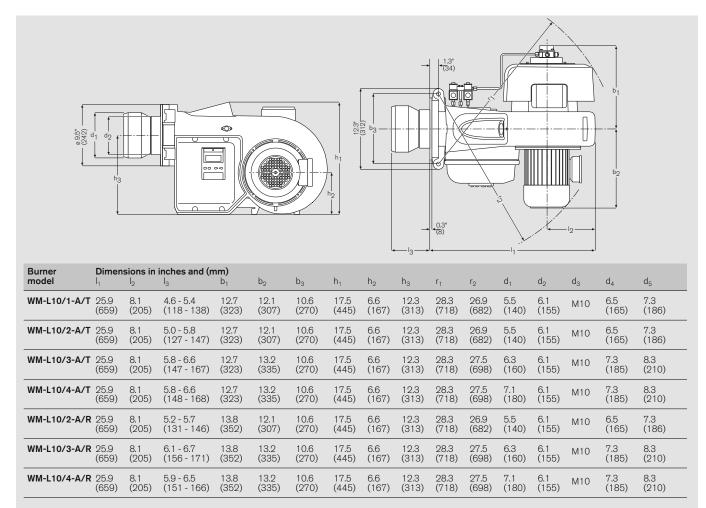
Technical	data

Gas burners version ZM / ZM-LN		WM-G10/1-A / ZM WM-G10/1-A / ZM-LN	WM-G 10/2-A / ZM WM-G 10/2-A / ZM-LN	WM-G 10/3-A / ZM WM-G 10/3-A / ZM-LN	WM-G 10/4-A / ZM
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K0	WM-D90/90-2/1K5	WM-D90/90-2/1K5
Rated power	HP (kW)	1.34 (1.0)	1.34 (1.0)	2.14 (1.6)	2.14 (1.6)
Current	А	2.0 (@ 460 V)	2.0 (@ 460 V)	3.1 (@ 460 V)	3.1 (@ 460 V)
Motor fusing (direct online)	A minimal	16 A slow (external)	16 A slow (external)	16 A slow (external)	16 A slow (external)
Speed (60 Hz)	rpm	3,500	3,500	3,500	3,500
Combustion manager	Model	W-FM 50	W-FM 50	W-FM 50	W-FM 50
Flame monitoring	Model	ION	ION	ION	ION
Stepping motor air/gas	Model	SQM 33	SQM 33	SQM 33	SQM 33
Weight	lbs (kg)	approx. 121 (55)	approx. 121 (55)	approx. 132 (60)	approx. 132 (60)

Dual fuel burners version ZM-T		WM-GL 10/1-A	WM-GL 10/2-A	WM-GL 10/3-A	WM-GL 10/4-A	
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K0	WM-D90/90-2/1K5	WM-D90/90-2/1K5	
Rated power	HP(kW)	1.34 (1.0)	1.34 (1.0)	2.14 (1.6)	2.14 (1.6)	
Current	А	2.0 (@ 460 V)	2.0 (@ 460 V)	3.1 (@ 460 V)	3.1 (@ 460 V)	
Motor fusing (direct online)	A minimal	16 A slow (external)				
Speed (60 Hz)	rpm	3,500	3,500	3,500	3,500	
Combustion manager	Model	W-FM 54	W-FM 54	W-FM 54	W-FM 54	
Flame monitoring	Model	QRA2	QRA2	QRA2	QRA2	
Stepping motor air/gas	Model	SQM 33	SQM 33	SQM 33	SQM 33	
Burner mounted oil pump	Model GPH (I/h)	AL 75C 40 (157)	AL 75C 40 (157)	AL 95C 46 (181)	AJ6 (350)	
Oil hoses	DN/length	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	
Weight	lbs (kg)	approx. 143 (65)	approx. 143 (65)	approx. 154 (70)	approx. 154 (70)	

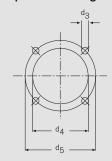
Dual fuel burners version ZM-R		WM-GL 10/2-A	WM-GL 10/3-A	WM-GL 10/4-A	
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K5	WM-D90/90-2/1K5	
Rated power	HP (kW)	1.34 (1.0)	2.14 (1.6)	2.14 (1.6)	
Current	Α	2.0 (@ 460 V)	3.1 (@ 460 V)	3.1 (@ 460 V)	
Motor fusing (direct online)	A minimal	16 A slow (external)	16 A slow (external)	16 A slow (external)	
Speed (60 Hz)	rpm	3,500	3,500	3,500	
Combustion manager	Model	W-FM 54	W-FM 54	W-FM 54	
Flame monitoring	Model	QRA2	QRA2	QRA2	
Stepping motor air/gas/oil	Model	SQM 33	SQM 33	SQM 33	
Burner mounted oil pump	Model GPH (I/h)	AJV4 62 (242)	AJV6 90 (350)	AJV6 90 (350)	
Oil hoses	DN/length	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)	
Weight	lbs (kg)	approx. 163 (74)	approx. 174 (79)	approx. 174 (79)	

## Dimensions Oil burners

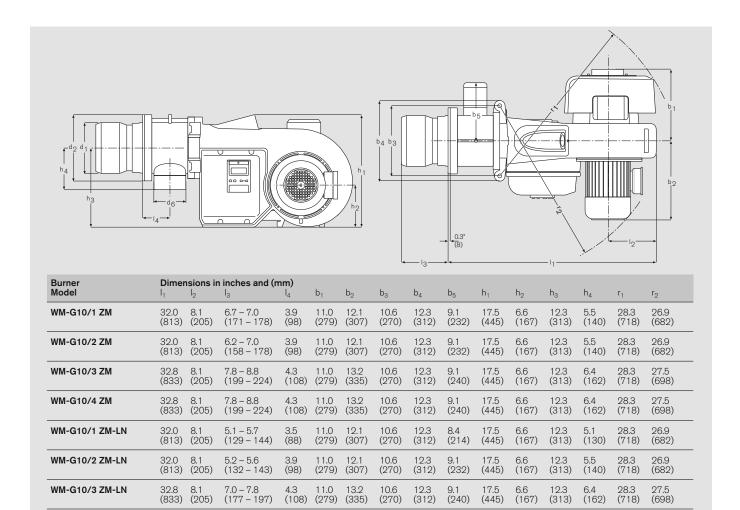


Dimensions given are approximate values. We reserve the right to make changes in line with future developments.

#### Boiler plate mounting dimensions



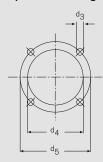
### Dimensions Gas burners



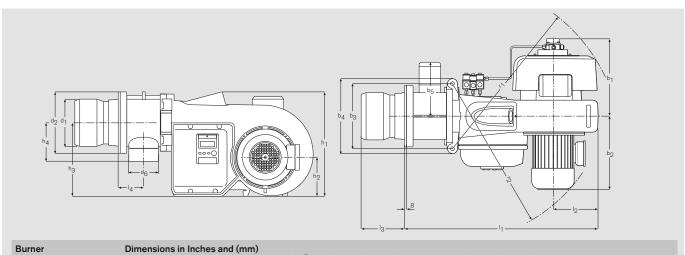
Burner Model	<b>Dimension</b>	in Inches (r	<b>nm)</b> d <sub>3</sub>	d <sub>4</sub>	$d_5$	d <sub>6</sub>
WM-G10/1 ZM	6.3" (160)	8.3" (212)	M10	6.5" (165)	7.3" (186)	DN25
WM-G10/2 ZM	6.3" (160)	8.3" (212)	M10	6.5" (165)	7.3" (186)	DN40
WM-G10/3 ZM	7.9" (200)	10.2" (260)	M10	8.3" (210)	9.3" (235)	DN50
WM-G10/4 ZM	8.5" (217)	10.2" (260)	M10	8.7" (220)	9.3" (235)	DN50
WM-G10/1 ZM-LN	5.0" (127)	7.7" (195)	M10	5.3" (135)	6.3-6.7" (160-170)	DN50
WM-G10/2 ZM-LN	6.3" (160)	8.3" (212)	M10	6.5" (165)	7.3" (186)	DN50
WM-G10/3 ZM-LN	7.9" (200)	10.2" (260)	M10	8.3" (210)	9.3" (235)	DN50

Dimensions given are approximate values. We reserve the right to make changes in line with future developments.

#### Boiler plate mounting dimensions



## Dimensions Dual fuel burners



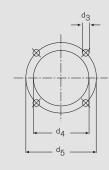
Burner Model	Dimen	sions in	Inches and (mn $I_3$	1 <b>)</b>	b <sub>1</sub> ®	$b_2$	b <sub>3</sub>	b <sub>4</sub>	b <sub>5</sub>	h <sub>1</sub>	$h_2$	h <sub>3</sub>	h <sub>4</sub>	r <sub>1</sub>	r <sub>2</sub>
WM-GL10/1 ZM-T	32.0	8.1	6.7 – 7.0	3.9	12.7	12.1	10.6	12.3	9.1	17.5	6.6	12.3	5.5	28.3	26.9
	(813)	(205)	(171 – 178)	(98)	(323)	(307)	(270)	(312)	(232)	(445)	(167)	(313)	(140)	(718)	(682)
WM-GL10/2 ZM-T	32.0	8.1	6.2 – 7.0	3.9	12.7	12.1	10.6	12.3	9.1	17.5	6.6	12.3	5.5	28.3	26.9
	(813)	(205)	(158 – 178)	(98)	(323)	(307)	(270)	(312)	(232)	(445)	(167)	(313)	(140)	(718)	(682)
WM-GL10/3 ZM-T	32.8	8.1	7.8 – 8.8	4.3	12.7	13.2	10.6	12.3	9.4	17.5	6.6	12.3	6.4	28.3	27.5
	(833)	(205)	(199 – 224)	(108)	(323)	(335)	(270)	(312)	(240)	(445)	(167)	(313)	(162)	(718)	(698)
WM-GL10/4 ZM-T	32.8	8.1	7.8 – 8.8	4.3	12.7	13.2	10.6	12.3	9.4	17.5	6.6	12.3	6.4	28.3	27.5
	(833)	(205)	(199 – 224)	(108)	(323)	(335)	(270)	(312)	(240)	(445)	(167)	(313)	(162)	(718)	(698)
WM-GL10/2 ZM-R	32.0 (813)	8.1 (205)	6.2 – 7.0 (158 – 178)	3.9 (98)	18.9 <sup>©</sup> (482)	12.1 (307)	10.6 (270)	12.3 (312)	9.1 (232)	17.5 (445)	6.6 (167)	12.3 (313)	5.5 (140)	28.3 (718)	26.9 (682)
WM-GL10/3 ZM-R	32.8	8.1	7.8 – 8.8	4.3	18.9 <sup>©</sup>	13.2	10.6	12.3	9.4	17.5	6.6	12.3	6.4	28.3	27.5
	(833)	(205)	(199 – 224)	(108)	(482)	(335)	(270)	(312)	(240)	(445)	(167)	(313)	(162)	(718)	(698)
WM-GL10/4 ZM-R	32.8 (833)	8.1 (205)	7.8 – 8.8 (199 – 224)	4.3 (108)	18.9 <sup>©</sup> (482)	13.2 (335)	10.6 (270)	12.3 (312)	9.4 (240)	17.5 (445)	6.6 (167)	12.3 (313)	6.4 (162)	28.3 (718)	27.5 (698)

 $\textcircled{\scriptsize 1}$  without electromagnetic coupling (with magnetic coupling add 5.1" /130 mm)

Burner Model	<b>Dimension</b>	in Inches (r $d_2$	<b>nm)</b> d <sub>3</sub>	$d_4$	d <sub>5</sub>	d <sub>6</sub>
WM-GL10/1 ZM-T	6.3" (160)	8.3" (212)	M10	6.5" (165)	7.3" (186)	DN40
WM-GL10/2 ZM-T	6.3" (160)	8.3" (212)	M10	6.5" (165)	7.3" (186)	DN40
WM-GL10/3 ZM-T	7.9" (200)	10.2" (260)	M10	8.3" (210)	9.3" (235)	DN50
WM-GL10/4 ZM-T	8.6" (218)	10.2" (260)	M10	M10 8.7" (220)	9.3" (235)	DN50
WM-GL10/2 ZM-R	6.3" (160)	8.3" (212)	M10	6.5" (165)	7.3" (186)	DN50
WM-GL10/3 ZM-R	7.9" (200)	10.2" (260)	M10	8.3" (210)	9.3" (235)	DN50
WM-GL10/4 ZM-R	8.6" (218)	10.2" (260)	M10	8.7" (220)	9.3" (235)	DN50

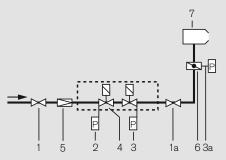
Dimensions given are approximate values. We reserve the right to make changes in line with future developments.

#### **Boiler plate mounting dimensions**



### Function schematics

#### Gas train schematic\*



- Ball valve
- Ball valve (UL) 1a
- Low gas pressure switch
- High gas pressure switch (CGA)
- High gas pressure switch (UL) За
- Main gas valves 1 and 2 (SSOV) 4
- 5 Gas pressure regulator
  - Gas butterfly valve

\* The above schematic shows typical gas train configuration only. The actual gas train configuration shipped with burner might differ depending on applicable codes/ regulation and application.

#### Gas train arrangement

For boiler with hinged door the gas train must be installed on the opposite side of the boiler door hinge.

#### Gas train installation

Gas train must be mounted tension free. Do not compensate for misalignment by over tightening. Distance between burner and gas valves should be as small as possible. Pay attention to the correct gas flow direction.

#### Gas train support

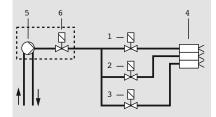
The gas train must be fixed and supported securely. They must not be allowed to vibrate during operation. Support suitable for the site should be fitted during installation.

#### Gas meter

For commissioning a gas meter is required to verify exact gas consumption.

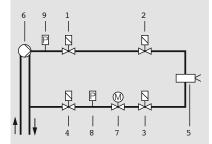
#### Oil function schematics

#### **Version ZM-T**



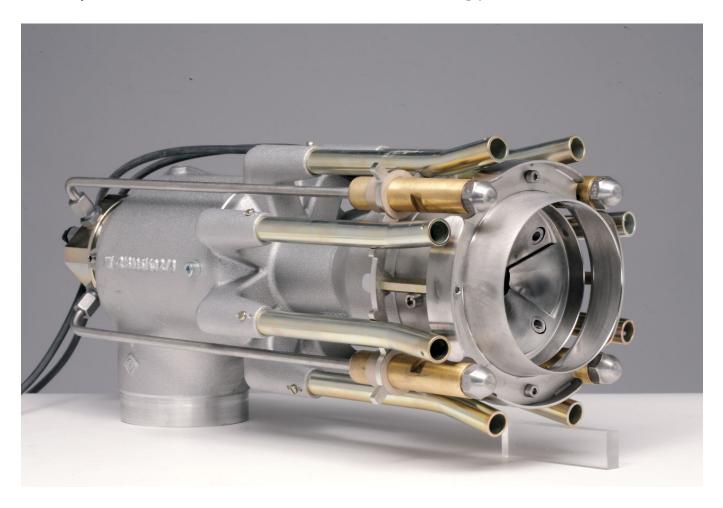
- ① Solenoid valve stage 1
- Solenoid valve stage 2
- Solenoid valve stage 3
- Nozzle head with 3 oil nozzles
- 6 Burner mounted oil pump
- Safety solenoid valve:
  - on burner oil pump (10/1 10/3)
  - separate (10/4)

#### **Version ZM-R**



- 1 st safety shut off valve in supply line
- 2 2nd safety shut off valve in supply line3 1st safety shut off valve in return line 2nd safety shut off valve in supply line
- ② 2nd safety shut off valve in return line
- (5) Nozzle head with modulating oil nozzle(6) Burner mounted oil pump
- 7 Oil regulator8 Oil pressure switch in return line
- (9) Oil pressure switch in supply line (optional)

## Saving fuel, reducing emissions: The patented multiflam® technology



Patented multiflam® technology allows compliance with the most stringent emission requirements without the need of expensive additional equipment. The emission reduction can be achieved with an innovative mixing head which functions according to fuel distribution principle.

Weishaupt multiflam® burners have had proven track record for over 10 years. The same excellent technology is now available for the new monarch burners,

which combine medium capacity with low NOx emissions.

#### **Exemplary emission values**

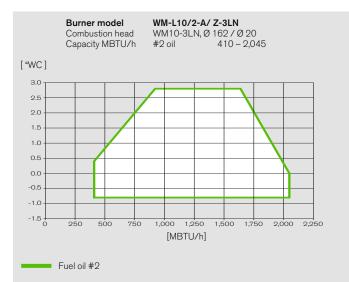
In comparison to standard mixing heads NOx emissions are reduced even further when using 3LN multiflam®.

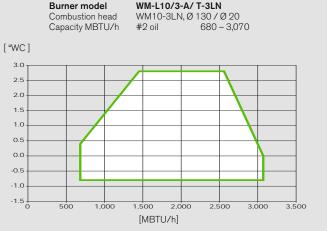
This is achieved by a special mixing head with special fuel distribution principle.

Emission values are also dependent on the combustion chamber geometry, the volume loading and the design of combustion system. Conditions for measurement and assessment, such as combustion chamber loading, measurement tolerances, temperature, pressure, humidity etc. must be observed in order for emission values to be guaranteed.



## Burner selection WM 10 multiflam® burners version 3LN





#### For oil:

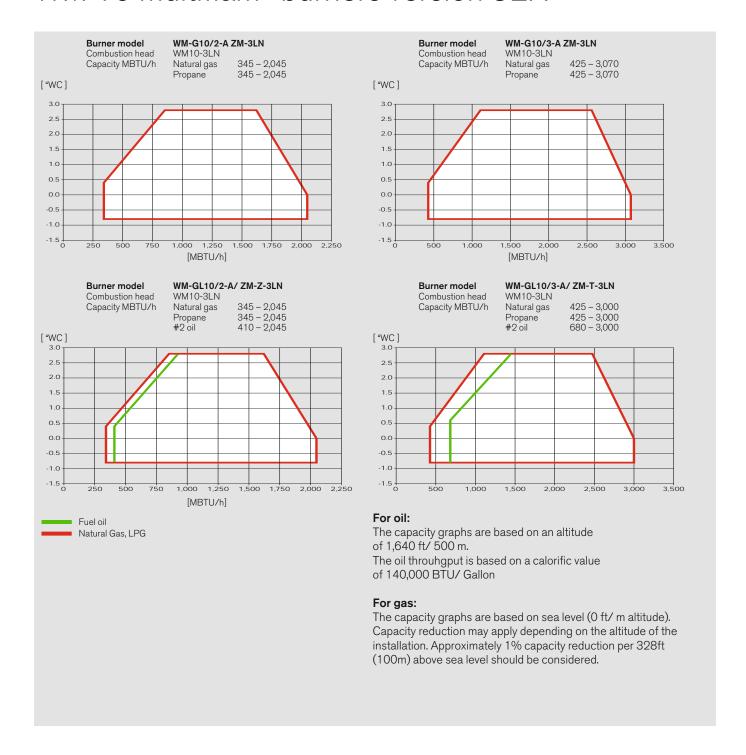
The capacity graphs are based on an altitude of 1,640 ft/ 500 m.

The oil throuhgput is based on a calorific value of 140,000 BTU/ Gallon

#### For gas:

The capacity graphs are based on sea level (0 ft/ m altitude). Capacity reduction may apply depending on the altitude of the installation. Approximately 1% capacity reduction per 328ft (100m) above sea level should be considered.

## Burner selection WM 10 multiflam® burners version 3LN





## Standard scope of supply Order numbers

Description	WM-L10-3LN	WM-G10 ZM-3LN	WM-GL10 ZM-3LN
Burner housing, hinge flange, housing cover, Weishaupt burner motor, air regulator housing, fan wheel, combustion head, ignition unit, ignition cable, ignition electrodes, combustion manager with operating and display unit, flame sensor, stepping motors, flange gasket, limit switch on hinge flange, fixing screws	•	•	•
Combustion manager W-FM50 W-FM54	• -	• -	-
Double safety gas valves	-	•	•
Gas butterfly	-	•	•
Air pressure switch	0	•	•
Adjustable mixing head	•	•	•
Stepping motor for fuel/air compound regulation with W-FM: Stepping motor for air regulator Stepping motor for gas butterfly valve	• -	•	•
Burner mounted oil pump	•	-	•
Oil hoses	•	-	•
3 oil solenoid valves (T), 2 oil solenoid valves (Z) Nozzle head with premounted oil nozzle 1 additional oil safety solenoid valve	•	_	•
Type of protection IP 54	•	•	•
Magnetic clutch	0	-	0

<sup>•</sup> Standard O Optional

#### Oil burner

Burner model	Version	Order No.			
WM-L10/2-A	Z-3LN	211 110 26			
WM-L10/3-A	T-3LN	211 110 34			

#### Gas burner

Burner model	Version	Order No.
WM-G10/2-A	ZM-3LN	217 123 10
WM-G10/3-A	ZM-3LN	217 122 10

#### **Dual fuel burner**

Burner model	Version	Order No.
WM-GL10/2-A	ZM-Z-3LN	218 124 10
WM-GL10/3-A	ZM-T-3LN	218 122 10

## Accessories

Oil burner WM-L10/A-3LN		L10/2	L10/3
Combustion head extension	by 4" (100 mm)	on request	210 030 85
	by 8" (200 mm)	on request	210 030 86
Oil hoses 50" (1300) mm instead of 40	" (1000 mm)	210 003 00	210 003 00
Ducted air intake with additional pressu	ıre switch	on request	210 030 20
Electromagnetic clutch for oil pump		250 030 44	250 030 44
Modulating controller KS-20 mounted	on burner (W-FM50)	250 033 15	250 033 15
W-FM 100 in lieu of W-FM 50 (suitable	for continuous operation)	250 030 32	250 030 32
W-FM 200 in lieu of W-FM 50 with buil	t in modulating control and		
speed control module, with optional fue	l metering	250 030 10	250 030 10
Self checking UV scanner QRA 73 (onl	y with W-FM100/200)	210 031 63	210 031 63
Special voltage (on request only)		on request	on request
Gas burner WM-G10/A ZM-3LN		G10/2	G10/3
Combustion head extension	by 4" (100 mm)	on request	250 031 57
Company Toda extension	by 8" (200 mm)	on request	250 031 58
Ducted air intake with additional pressu		250 030 24	250 031 36
· · · · · · · · · · · · · · · · · · ·	est for continuous run fan or post-purge	250 030 24	250 030 21
Modulating controller KS-20 mounted	1 1 0	250 030 21	250 033 15
W-FM 100 in lieu of W-FM 50 (suitable		250 030 74	250 030 74
W-FM 200 in lieu of W-FM 50 (suitable		200 000 74	250 050 74
speed control module, with optional fue		250 030 75	250 030 75
Speed control with burner motor mounted VFD (W-FM 50/200 required)  Speed control with separate VFD (W-FM 50/200 required)		210 030 11	210 030 11
		210 030 12	210 030 12
Self checking UV scanner QRA 73 (onl	y with W-FM100/200)	210 031 63	210 031 63
Special voltages (on request only)		on request	on request
Dual fuel burner WM-GL10/ A ZM-3LN		GL10/2	GL10/3
Combustion head extension	by 4" (100 mm)	on request	250 031 59
	by 8" (200 mm)	on request	250 031 60
Oil hoses 50" (1300) mm instead of 40	" (1000 mm)	210 003 00	210 003 00
Electromagnetic coupling		250 030 44	250 030 44
Ducted air intake with additional pressure switch		210 030 20	210 030 20
Solenoid valve for air pressure switch te	est for continuous run fan or post-purge	250 030 21	250 030 21
W-FM 100 in lieu of W-FM 54 (suitable for continuous operation)		250 033 67	250 033 67
W-FM 200 in lieu of W-FM 54 with buil	t in modulating controller and		
speed control module, with optional fuel metering		250 033 69	250 033 69
Speed control with burner motor mounted VFD (W-FM 200 required)		210 030 11	210 030 11
Speed control with separate VFD (W-FM 200 required)		210 030 12	210 030 12
Self checking UV scanner QRA 73 (only with W-FM100/200)		210 031 63	210 031 63
cent encertaing of searmer and the term	Special voltages (on request only)		

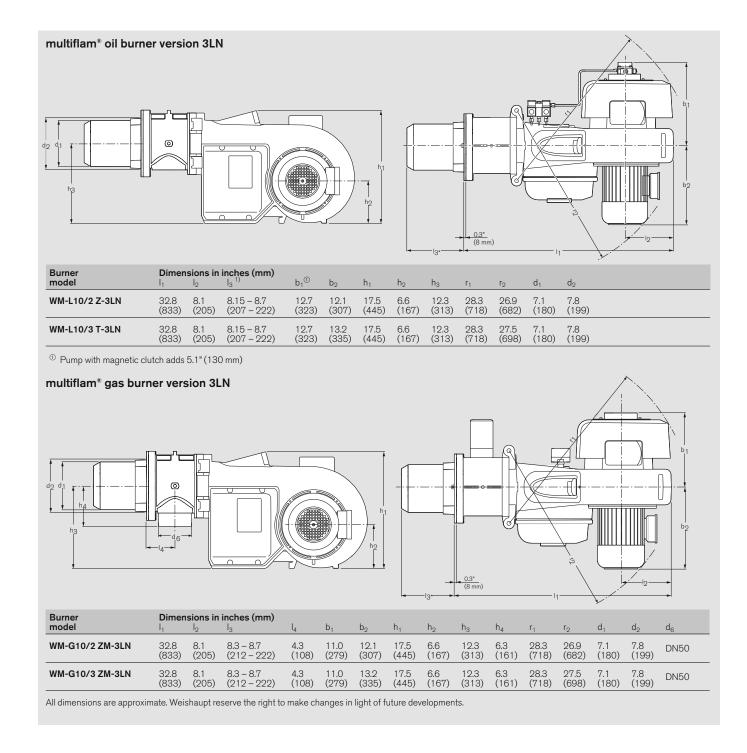
## Technical Data

Oil burner		WM-L10/2-A/ Z 3LN	WM-L10/3-A / T 3LN
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K5
Rated power	HP(kW)	1.33 (1.0)	2.14 (1.6)
Current	А	2 (@ 460 V)	3.1 (@ 460 V)
Motor fusing (direct online)	A minimal	16 A slow (external)	16 A slow (external)
Speed (60 Hz)	rpm	3,500	3,500
Combustion manager	Model	W-FM 50	W-FM 50
Flame monitoring	Model	QRA2	QRA2
Burner mounted oil pump	Model GPH (I/h)	AL75C 35 (130)	AL95C 40 (150)
Stepping motor air/gas	Model	SQM 33	SQM 33
Weight	lbs (kg)	approx. 143 (65)	approx. 150 (68)

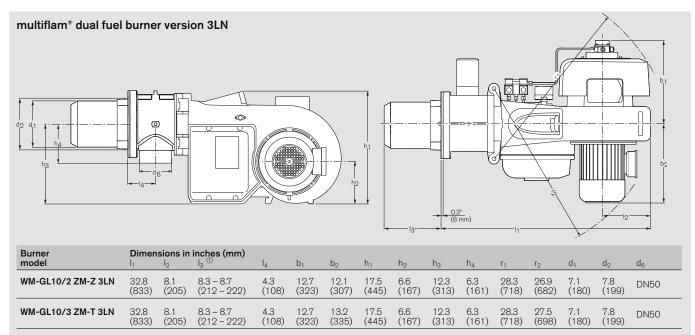
Gas burner		WM-G10/2-A/ ZM-3LN	WM-G10/3-A/ ZM-3LN
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K5
Rated power	HP (kW)	1.33 (1.0)	2.14 (1.6)
Current	А	2 (@ 460 V)	3.1 (@ 460 V)
Motor fusing (direct online)	A minimal	16 A slow (external)	16 A slow (external)
Speed (60 Hz)	rpm	3,500	3,500
Combustion manager	Model	W-FM 50	W-FM 50
Flame monitoring	Model	ION	ION
Stepping motor air/gas	Model	SQM 33	SQM 33
Weight	lbs (kg)	approx. 132 (60)	approx. 139 (63)

Dual fuel burner		WM-GL10/2-A/ ZM-Z 3 LN	WM-GL10/3-A/ ZM-T 3 LN
Burner motor	Weishaupt model	WM-D90/90-2/1K0	WM-D90/90-2/1K5
Rated power	HP (kW)	1.33 (1.0)	2.14 (1.6)
Current	А	2 (@ 460 V)	3.1 (@ 460 V)
Motor fusing (direct online)	A minimal	16 A slow (external)	16 A slow (external)
Speed (60 Hz)	rpm	3,500	3,500
Combustion manager	Model	W-FM 54	W-FM 54
Flame monitoring	Model	QRA2	QRA2
Stepping motor air/gas/oil	Model	SQM 33	SQM 33
Burner mounted oil pump	Model GPH (I/h)	AL75C 35 (130)	AL95C 40 (150)
Oil hoses	DN/length	5/16" / 40" (8/1000)	5/16" / 40" (8/1000)
Weight	lbs (kg)	approx. 154 (70)	approx. 161 (73)

### **Dimensions**



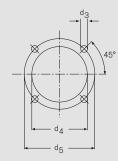
### **Dimensions**



<sup>&</sup>lt;sup>①</sup> Pump with magnetic clutch adds 5.1" (130 mm)

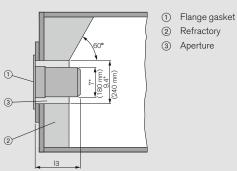
All dimensions are approximate. Weishaupt reserve the right to make changes in light of future developments.

#### Burner plate mounting dimensions



 $d_3 = M10$   $d_4 = 8.3 (210 \text{ mm})$   $d_5 = 9.3 (235 \text{ mm})$ 

#### Preparing the heat exchanger

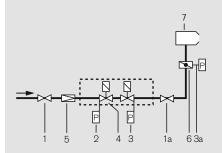


Burner head should protrude by approx 2" (50 mm) from the refractory ②. Refractory can have conical shape (min 60°).

## Fuel systems

#### Gas train schematic\*

#### W-FM 50/100/200



- 1 Ball valve
- 1a Ball valve (UL)
- 2 Low gas pressure switch
- 3 High gas pressure switch (CGA)
- 3a High gas pressure switch (UL)
- 4 Main gas valves 1 and 2 (SSOV)
- 5 Gas pressure regulator
- 6 Gas butterfly valve
- 7 Burner
- \* The above schematic shows typical gas train configuration only. The actual gas train configuration shipped with burner might differ depending on applicable codes/ regulation and application.

#### Gas train arrangement

For boiler with hinged door the gas train must be installed on the opposite side of the boiler door hinge.

#### Gas train installation

Gas train must be mounted tension free. Do not compensate for misalignment by over tightening. Distance between burner and gas valves should be as small as possible. Pay attention to the correct gas flow direction.

#### Gas train support

The gas train must be fixed and supported securely. They must not be allowed to vibrate during operation. Support suitable for the site should be fitted during installation.

#### Gas meter

For commissioning a gas meter is required to verify exact gas consumption

## Oil function schematics WM-(G)L 10/2-Z-3LN Primary nozzle Secondary nozzle 1 Secondary nozzle 2 3 Secondary nozzle 3 Secondary nozzle 4 Oil pump on burner Solenoid valve on oil pump Solenoid valve ignition and operating stage 1 Solenoid valve operating stage 2 WM-(G)L 10/3-T-3LN Primary nozzle Secondary nozzle 1 Secondary nozzle 2 Secondary nozzle 3 Secondary nozzle 4 Oil pump on burner Solenoid valve on oil pump Solenoid valve ignition

Solenoid valve operating stage 1 Solenoid valve operating stage 2

That is not a Facade. Weishaupt has been one of the leading company in heating and combustion industry since years with headquarter in Schwendi and branches all over the world. That is Reliability.



That is not an Imagination. Continuous research and development at Weishaupt ensure environmental friendly and efficient burners. That is Reliability.



Test facility at Weishaupt R&D centre





#### Developing improvement.

Weishaupt recognizes the signs of time and researches perpetually to get more efficient and environmental friendly burner systems.

This way not only Weishaupt prevents largely unnecessary energy cost but also actively contributes in conserving the environment.

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Regular maintenance reduces heating costs and environmental pollution. Only a properly adjusted burner can save energy and be environmentally friendly. Behind each Weishaupt burner stands the whole Weishaupt customer service organization. The outstanding efforts made in maintenance and service justify the

enormous trust placed in Weishaupt's burners, for at Weishaupt, product and customer service belong together.
Weishaupt customer service is there for you all year round.
Whenever you need help, be it the supply of spare parts, technical advice or a site visit. We are there when you need us.